

Bond365 user tips for cold weather (< 32° F / 1° C)

Part A (Silver pouch), wood block and toe cup should be placed in a standard adhesive warming bag in cold weather < 32° F or 1° C. The warming bag will keep a consistent temperature of 70 – 80° F (20 – 28° C). Part A must be warm enough to easily dispense out of the pouch. Part B (White pouch) should be kept in a less warm place such as the user's pocket. When temperatures are < 15° F (-9° C), Part A, Part B, wood block and toe cup should all be placed in an adhesive warming bag. When temperatures are **above freezing**, Part A and Part B may be placed in user's pocket.

Bond365 user tips for hot weather (>75° F / 24° C)

For optimal results, Part A should be kept at a controlled temperature between 60 – 75° F (15 – 24° C) when temperatures are above 75° F (24° C). It may be necessary to place part A in a cool bath of water to reduce temperature. Part B should be kept cooler than Part A. NOTE: When both Part A and Part B are too warm, there is not enough time to properly execute the application process before *Bond365* begins to gel.

How much time does the user have to apply Bond365?

The ambient temperature and mix temperature will impact the amount of time allowed for application. After the mix turns from opaque color to clear red color, the user has 5 - 15 seconds to apply some of the mix onto the claw and the block before it starts to gel.

Is it necessary to heat the wood block before using Bond365?

For successful adhesion, *Bond365* must be applied to a warm claw and warm block. A cold surface reduces the curing heat of *Bond365* which compromises adhesion. Failures may be caused by applying *Bond365* on cold surfaces.

Do I have to use all the contents in each pouch?

ALWAYS dispense the entire contents from each pouch. The ratio of Part A to Part B is formulated for a single-block application. NEVER divide for multiple applications.

Does the toe cup need to stay on the hoof after application?

The primary purpose of the toe cup is to mix the adhesive and ease block application. It is not essential the toe cup remain in place for optimal adhesion.

Can I use Bond365 with synthetic Accu-bloc® or Accu-sole® ?

In recent trials, using *Bond365* with Accu-blocs and Accu-soles has very little success. *Bond365* is ideal for wood Uni-blocs. For your plastic blocking needs, we recommend Accu-bond® adhesive.

How long do blocks stay on using Bond 365?

When used correctly, blocks applied with *Bond365* stay on for 6 – 8 weeks. Many must be removed by a hoof care technician or farm staff.

