

CLAW BLOCKING TECHNOLOGY



STORAGE

Keep **Accu-bond** around 70°F/21°C, out of direct sun. Store no longer than 12 months.

GLUE TEMPERATURE

Cold Weather = Raise **Accu-bond** temperature to 65°F/18°C.

Hot Weather = Lower **Accu-bond** temperature to 65°F/18°C.

Changing the temperature will give user adequate time for application and superior bond.

GLUE TIPS

1. Prepare both block and claw surface using a rasp and
2. 200mL cartridges interlock with the dispenser/applicator at the neck of the cartridge.
3. Prime new cartridge to remove air and equalize both sides.
4. Keep cartridge upright after tip change.
5. Begin dispensing in upright position until mixing tip is full.
6. Release dispenser pressure after each use.
7. Leave tip in place until next application
8. Clean all dried glue from neck of cartridge before attaching next tip.

APPLICATION STEPS

STEP 1: Trim healthy claw and follow by prepping with rasp to clean and texture surface.

STEP 2: Dry and warm healthy claw and block with a heat gun or propane torch.

STEP 3: Heat block to enhance integrity of the bonding surface.

STEP 4: Apply 30-50cc of **Accu-bond** onto warm block.

STEP 5: Position block on prepared claw. Ensure 1/8"- 3/16" (3-5 mm) of **Accu-bond** between block and bottom of claw. Hold until bond begins to cure and then press firmly for 10 seconds. Allow **Accu-bond** to cure for three minutes before releasing leg and making contact with ground.

